**Mobis NA – MI Plant – Printer Maintenance – Checklist**

**Maintenance Check**

**Main Roller**

* No Large Gouges
* No Head Gap

**Label Paper**

* Paper on guide rail
* Paper follows guide through the front of printer
* Checked alignment move-guide shim
* Head properly closed

**Ink Ribbon**

* Ribbon on guide rail
* Ribbon follows guide through the front
* NO lines or defects
* Spooled correctly
* All creases removed

**Common Problem Check**

* IP Address is correct?
* Pause Button?
* Head lock down?
* Ribbon Fed Properly?
* Label Fed Properly?
* Lines or Gauges on roller?
* Creases or folds on ink spool or label?

**Rear Spring**

*One 4 x 6 Label Printer*

*One 3 x 2 Label Printer*

**Rear Main Line**

*One 3 x 1 Label Printer – RM80*

*Two 3 x 2 Label Printers – RM270*

**MOBIS NA – MI Plant – Printer Locations**

**Rear Spring Feeding**

**Front Shock**

*Two 4 x 6 Label Printers*

*Two 3x2 Label Printer*

**Rear Spring Shipping**

**Front Cradle Bushing Press**

**Rear Alignment**

*One 4 x 6 Label Printer*

**Final Inspection**

*Two 4 x 6 Label Printers*

**Final Inspection**

*Three 4 x 6 Label Printers*

**Rear Cradle Bushing Press**

**Rear Shock**

*One 4 x 6 Label Printer*

*One 3 x 2 Label Printer*

**EPS Prep**

**& Sequence Feeding**

**Rear Corner Line**

*One 3 x 1 Label Printer – RC10*

**Rear Corner Kitting**

*One BOM Printer*

**Front Alignment**

**Rear Differential Sequencing**

**Front Main Line**

*One 4 x 6 Label Printer – FM140*

*Two 3 x 2 Label Printers – FM330*

**Front Corner Line**

*One 4 x 6 Label Printer – FC80*

*One 3 x 1 Label Printer – FC10*

**EPS Sub Assembly Line**

*Two 3 x 2 Label Printers – CPS30*

**Front Corner Kitting**

*One BOM Printer*